

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SPACER
Job Number	: 36118		
Estimate Number	: 11866		
P.O. Number	: N/A	Part Number	: D23973
This Issue	: 12/5/2007      S.O. No. : N/A	Drawing Number	: D2397 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A      Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 30972	Material	: N/A
Written By	: _____	Due Date	: 12/11/2007      Qty:      20      Um:      Each
Checked & Approved By	: _____		
Comment	: Est. A    98.12.15    New Issue    DM		

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2397	Cushion
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Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.8320 sf(s)

D2397 1/16" NEOPRENE BATCH:

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

30	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

## Identify and Stock

Location: 31

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment: FINAL INSPECTION/W/O RELEASE**

## Job Completion



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DD Date: 8/12/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



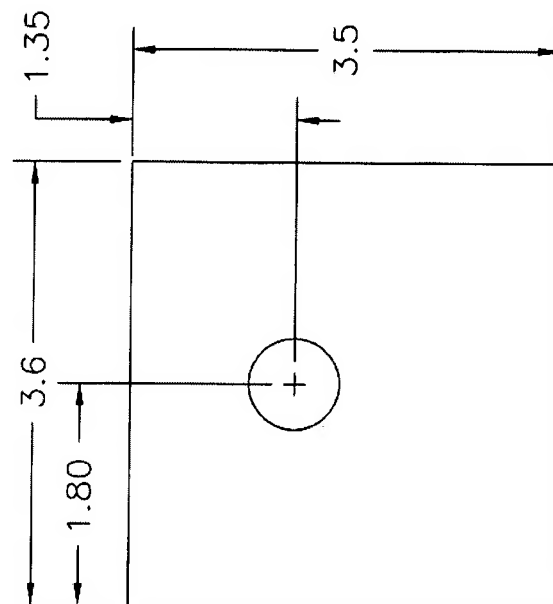
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>HA</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03		TITLE RUBBER CUSHION	SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

RELEASED  
98.12.14 *KE*

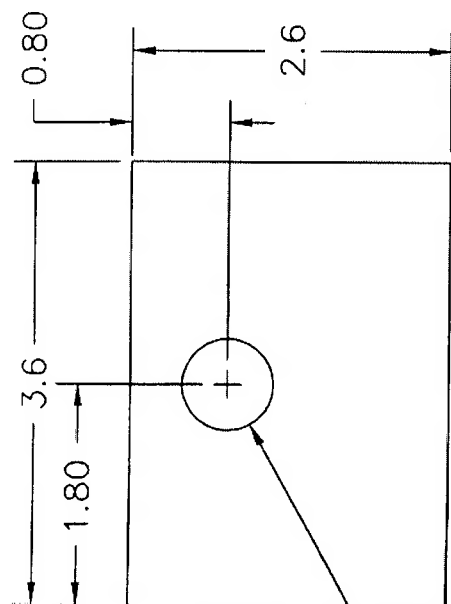
~~SUPERCEDED BY~~

UNDER REVIEW

01.03.15 *CP*  
DESIGN OK, BUT CHECK  
WITH JB BEFORE  
MANUFACTURE  
*CP 01.11.05*

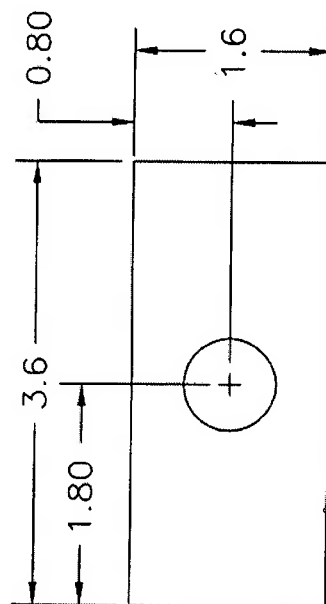


D2397-5  
CUT USING DT8198



D2397-1  
CUT USING DT8199

Ø0.75  
(TYP)



D2397-3  
CUT USING DT8199

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36418

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED